

## Germanium Doped Solder Wire Sn/Cu0.7/Ni0.05/Ge0.006 No-Clean Water-Washable .031 1lb

### Product Highlights

This eutectic alloy has a uniform grain structure and produces bright shiny joints with no shrinkage. The germanium in our 100Ge™ alloy acts as an anti-oxidant which significantly reduces dross when used in solder pots and wave soldering machines.

**No-Clean Water-Washable** Synthetic Flux Core

The clear, non-corrosive, non-conductive residue is meant to be left on the board. Residues that do remain are water soluble if you want to remove them. Clean with hot water at 60°C (140°F) minimum.

2.2% no-clean water-washable flux core

Halogen content: None

**RoHS 3 and REACH compliant**



### Specifications

Alloy:	Sn99.244/Cu0.7/Ni0.05/Ge0.006
Wire Diameter:	0.031" (0.8mm)
Flux Type:	No-Clean Water-Washable Synthetic Flux Core
Flux Classification:	RELO
Melting Point:	227°C (441°F)
Packaging:	1 lb spool
Shelf Life:	>60 months

### Test Results

Test J-STD-004 or other requirements as stated	Test Requirement	Result
Copper Mirror	IPC-TM-650: 2.3.32	L: No breakthrough
Corrosion	IPC-TM-650: 2.6.15	L: No corrosion
Quantitative Halides	IPC-TM-650: 2.3.28.1	L: <0.05%
Electrochemical Migration	IPC-TM-650: 2.6.14.1	L: <1 decade drop (No-clean)
Surface Insulation Resistance 85°C, 85% RH @ 168 Hours	IPC-TM-650: 2.6.3.7	L: ≥100MΩ (No-clean)
Visual	IPC-TM-650: 3.4.2.5	Clear and free from precipitation
Conflict Minerals Compliance	Electronic Industry Citizenship Coalition (EICC)	Compliant
REACH Compliance	Articles 33 and 67 of Regulation (EC) No 1907/2006	Contains no substance >0.1% w/w that is listed as a SVHC or restricted for use in solder materials

### Conforms to the following Industry Standards:

J-STD-004B, Amendment 1 (Solder Fluxes):	Yes
J-STD-006C, Amendments 1 & 2 (Solder Alloys and Fluxed/Non-Fluxed Solders):	Yes
RoHS 3 Directive (EU) 2015/863:	Yes