

# CHIPQUIK<sup>®</sup> Stainless Steel Stencils and Squeegees

## Safety Data Sheet (SDS)

[www.chipquik.com](http://www.chipquik.com)

To comply with European CLP Regulation (EC) No. 1907/2006 (REACH), Annex II, as amended by Commission Regulation (EU) 2020/878, US 29CFR 1910.1200 OSHA's Hazard Communication Standard, and Australian NOHSC: 1008 [2004] and ADG Code 7.4

### 1. PRODUCT AND COMPANY IDENTIFICATION

**PRODUCT NAME:** Chip Quik Stainless Steel Solder Paste Stencils and Stainless Steel Squeegees  
**SYNONYMS:** Solder Paste Stencil, Squeegee  
**PART NUMBERS:** Stainless Steel Stencils (All part numbers: \*-S), SS-METAL-0.2-136X48, SS-METAL-0.2-68X36

**MANUFACTURER:** Chip Quik Inc.  
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**REVISION DATE:** 2023/12/13  
**REVISION NUMBER:** 1.4  
**REVISED BY:** Chip Quik Product Safety

**PRODUCT USE:** Spreading solder paste and solder flux on printed circuit boards.

### 2. HAZARD IDENTIFICATION

Classified in accordance with European CLP Regulation 1272/2008

Not a hazardous substance or mixture.

Stainless Steel is not hazardous according to the criteria specified in European CLP Regulation 1272/2008. Solid metallic products are classified as "articles" and are not hazardous under the definitions of US 29CFR 1910.1200 (OSHA's Hazard Communication Standard) and Australian NOHSC: 1008.

Stainless Steel products in their solid state present no inhalation, ingestion or contact health hazard.

**CHEMICAL NAME:** NA  
**CHEMICAL FAMILY:** Mixture  
**CHEMICAL FORMULA:** Proprietary

**ROUTES OF ENTRY:** NA

**TARGET ORGANS:** NA

**GHS/CLP:**  
Not a hazardous substance or mixture.

**GHS/CLP LABEL ELEMENTS:**

Not a hazardous substance or mixture.

**OTHER HAZARDS:**  
None known.

**SECTION 2 NOTES:**  
Chip Quik Inc. does not recommend, manufacture, market, or endorse any of its products for human consumption.

### 3. COMPOSITION / INFORMATION ON INGREDIENTS

Classified in accordance with European CLP Regulation 1272/2008

Hazardous Ingredients <sup>(1)</sup>	C.A.S. Number	Weight Percent	OSHA PEL mg/m <sup>3</sup>	ACGIH TLV TWA mg/m <sup>3</sup>	LD 50 Ingested g/Kg	LD 50 Inhaled g/m <sup>3</sup>
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No hazardous ingredients

#### SECTION 3 NOTES:

(1) Per 29 CFR 1910 the mixture has not been tested as a whole. All hazardous components, which comprise 1% of the mixture (0.1% carcinogenic), are listed. Percentages of individual components are not listed as this information is considered a trade secret.

#### 4. FIRST-AID MEASURES

**Emergency first aid procedures:**

**EYES:** NA

**SKIN:** NA

**INGESTION:** NA

**INHALATION:** NA

#### 5. FIREFIGHTING MEASURES

**EXTINGUISHING MEDIA:** Dry chemical, foam  
Alcohol-resistant foam  
Carbon Dioxide (CO2)  
Water Spray

**SPECIAL FIRE FIGHTING PROCEDURES:** Use NIOSH-approved self-contained Breathing Apparatus and full protective clothing if involved in a fire.

**UNUSUAL FIRE AND EXPLOSION HAZARDS:** May release toxic metal oxides, carbon oxides.

#### 6. ACCIDENTAL RELEASE MEASURES

**PRECAUTIONS AND EQUIPMENT:** Material is extremely thick and will not flow out.

**ACCIDENTAL RELEASE MEASURES:** Follow on-site personal protective equipment recommendations.

**ENVIRONMENTAL PRECAUTIONS:** Avoid release to the environment. Collect waste.

#### SECTION 6 NOTES:

See Sections 2, 4, and 7 for additional information.

#### 7. HANDLING AND STORAGE

**HANDLING/STORAGE:** Store in a closed corrosive resistant container, with corrosive resistant liner, in cool dry place. Dispose of following Federal, State/Provincial, and Local regulations.

**OTHER PRECAUTIONS:** None.

**WORK HYGIENIC PRACTICES:** Cosmetics/Food/Drink/Tobacco should not be consumed or used in work areas. Always wash hands after handling material and before applying or using cosmetics/food/drink/tobacco.

#### SECTION 7 NOTES:

Keep out of reach of children.  
Not for internal consumption.

#### 8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Contains no substances with occupational exposure limit values.

##### Derived No Effect Level (DNEL) according to Regulation (EC) No. 1907/2006:

Substance Name	End Use	Exposure Route	Potential Health Effects	Value
NA				

##### Predicted No Effect Concentration (PNEC) according to Regulation (EC) No. 1907/2006:

Substance Name	Environmental Compartment	Value
NA		

Also see section 3.

**ENGINEERING CONTROLS:** Use only with production equipment designed for use with solder paste and solder flux.

**VENTILATION:** Provide sufficient mechanical (general and/or local exhaust) ventilation to maintain exposure below TLVs.

**RESPIRATORY PROTECTION:** A (US: NIOSH; EU: EN 140:1998, EN 14387:2004 A) approved air-purifying respirator with fume/organic chemical cartridge should be worn when airborne concentrations may be exceeded. General and local exhaust ventilation is the preferred means of protection.

**EYE PROTECTION:** Use with appropriate eye protection: Goggles or face shield (EU: EN 166-S 3 9).

**SKIN PROTECTION:** Protective gloves should be worn when the possibility of skin contact exists (EU: EN 374-1:2003).

**PROTECTIVE CLOTHING OR EQUIPMENT:** Work clothes should be worn and laundered in accordance with current standards (US: OSHA).

**WORK HYGIENIC PRACTICES:** Cosmetics/Food/Drink/Tobacco should not be consumed or used in areas where solder products may be used. Always wash hands after handling soldering products and before applying or using cosmetics/food/drink/tobacco.

**OTHER:** Maintain eye wash stations in work areas. Avoid the use of contact lenses in high fume areas. Clean protective equipment regularly. Clean up spills immediately.

## 9. PHYSICAL AND CHEMICAL PROPERTIES

<b>APPEARANCE:</b>	Silver metallic solid
<b>ODOR:</b>	Odorless
<b>ODOR THRESHOLD:</b>	NE
<b>pH as SUPPLIED:</b>	NA
<b>MELTING POINT:</b>	NA
<b>FREEZING POINT:</b>	NA
<b>INITIAL BOILING POINT:</b>	NA
<b>BOILING RANGE:</b>	NA
<b>FLASH POINT:</b>	NA
<b>EVAPORATION RATE:</b>	NA
<b>FLAMMABILITY (solid):</b>	NE
<b>UPPER/LOWER FLAMMABILITY:</b>	NE
<b>UPPER/LOWER EXPLOSIVE LIMITS:</b>	NE
<b>VAPOR PRESSURE (mmHg):</b>	NA
<b>VAPOR DENSITY (AIR = 1):</b>	NA
<b>RELATIVE DENSITY:</b>	NA
<b>SOLUBILITY IN WATER:</b>	NA
<b>PARTITION COEFFICIENT (n-octanol/water):</b>	NE
<b>AUTOIGNITION TEMPERATURE:</b>	NE
<b>DECOMPOSITION TEMPERATURE:</b>	NE
<b>VISCOSITY:</b>	NA

### 9.2 Other Information

#### 9.2.1 Information with regard to physical hazard classes

No additional information available.

#### 9.2.2 Other safety characteristics

No additional information available.

## 10. STABILITY AND REACTIVITY

<b>STABILITY:</b>	Stable under normal conditions
<b>CONDITIONS TO AVOID (STABILITY):</b>	NE
<b>INCOMPATIBILITY (MATERIAL TO AVOID):</b>	Oxidizing materials, acids, hydrogen peroxide, bases
<b>HAZARDOUS DECOMPOSITION/BY-PRODUCTS:</b>	Harmful toxic oxide fumes may form at elevated temperatures.
<b>POSSIBILITY OF HAZARDOUS REACTIONS:</b>	Can react with strong oxidizing agents. Hazardous decomposition products will be formed at elevated temperatures.

## 11. TOXICOLOGICAL INFORMATION

Likely Routes of Exposure: NA

<b>ACUTE TOXICITY:</b>	NE
<b>SKIN CORROSION/IRRITATION:</b>	NE
<b>SERIOUS EYE DAMAGE/IRRITATION:</b>	NA
<b>RESPIRATORY OR SKIN SENSITIZATION:</b>	NE
<b>GERM CELL MUTAGENICITY:</b>	NA
<b>CARCINOGENICITY:</b>	

<b>OSHA:</b> NA	<b>ACGIH:</b> NA	<b>NTP:</b> NA	<b>IARC:</b> NA
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<b>REPRODUCTIVE TOXICITY:</b>	NA
<b>STOT-SINGLE EXPOSURE:</b>	NA
<b>STOT-REPEATED EXPOSURE:</b>	NA
<b>ASPIRATION HAZARD:</b>	NA

### 11.2 Information on other hazards:

#### 11.2.1 Endocrine disrupting properties:

The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

#### 11.2.2 Other information:

To the best of our knowledge, the information contained herein is accurate. However, neither the above-named manufacturer, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein.

Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist.

### SECTION 11 NOTES:

This product has not been tested as a whole to determine its hazards. Synergistic or additive effects of the above chemicals are unknown, as are the effects of exposure to these chemicals in addition to others present in the work place. See Section 2 for additional health hazards.

## 12. ECOLOGICAL INFORMATION

<b>TOXICITY:</b>	NE
<b>PERSISTENCE AND DEGRADABILITY:</b>	NE
<b>BIOACCUMULATIVE POTENTIAL:</b>	

Product/Ingredient Name	LogP <sub>ow</sub>	BCF	Potential
NA			

#### MOBILITY IN SOIL:

NE

#### RESULT OF PBT and vPvB ASSESSMENT:

NA

#### 12.6 Endocrine Disrupting Properties:

The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher

#### 12.7 OTHER ADVERSE EFFECTS:

No known significant effects or critical hazards

### 13. DISPOSAL CONSIDERATIONS

**WASTE DISPOSAL METHOD:** Scrap and waste should be recycled or stored in a dry, sealed container for later disposal. Disposal must be in accordance with Federal, State/Provincial, and Local Regulations.

**OTHER PRECAUTIONS:** Keep away from children.

### 14. TRANSPORT INFORMATION

Transport in accordance with applicable regulations and requirements.

#### UN Number:

Not available

#### UN Proper Shipping Name:

Not available

#### Packaging Group:

Not applicable

#### Environmental Hazards:

None

#### TRANSPORT HAZARD CLASSES:

US DOT Hazardous Material Classification:

Non-Hazardous

Water Transportation:

Non-Hazardous

IATA Hazardous Material Classification:

Non-Hazardous

ADR Road Regulations

Not regulated

IMDG Sea Regulations

Not regulated

ADG Land Transportation

Not regulated

### 15. REGULATORY INFORMATION

#### United States Regulatory Information:

##### TSCA 8 (b) Inventory Status:

All components are listed or are exempt from listing on the Toxic Substances Control Act (TSCA) Inventory.

##### TSCA 12 (b) Export Notification:

Not required.

#### Canada Regulatory Information:

##### CEPA DSL/NDSL Status:

All components are listed on or are exempt from listing on the Canadian Domestic Substances List.

#### U.S. FEDERAL REGULATIONS:

Not regulated

#### STATE REGULATIONS:

Not regulated

#### INTERNATIONAL REGULATIONS:

Not regulated

#### AUSTRALIAN REGULATIONS:

Not regulated

### 16. OTHER INFORMATION

#### LEGEND:

ACGIH	American Conference of Governmental Industrial Hygienists
ADG	Australian Dangerous Goods Code
ADR	European Agreement concerning the International Carriage of Dangerous Goods by Road
AICS	Australian Inventory of Chemical Substances
BCF	Bioconcentration factor
C.A.S.	Chemical Abstract Service
CLP	Classification, Labeling and Packaging
DOT	Department of Transportation
EC	Effective Concentration
EPA	Environmental Protection Agency
GHS	Global Harmonized System
HMIS	Hazardous Material Identification System
IARC	International Agency for Research on Cancer
IATA	International Air Transport Association
IMDG	International Maritime Dangerous Goods Code
LC	Lethal Concentration
LD	Lethal Dose
NA	Not available
NE	Not established
NIOSH	National Institute for Occupational Safety & Health
NOEC	No observed effective concentration
NOHSC	National Occupational Health and Safety Commission (Australia)
NTP	National Toxicology Program
OSHA	Occupational Safety and Health Administration
PEL	Permissible Exposure Limit

<b>P<sub>ow</sub></b>	Octanol water partition coefficient
<b>SDS</b>	Safety Data Sheet
<b>STEL</b>	Short-Term Exposure Limit
<b>STOT</b>	Specific target organ toxicity
<b>TLV</b>	Threshold Limit Value
<b>TSCA</b>	Toxic Substance Control Act
<b>TWA:</b>	Time Weighted Average
<b>US DOT:</b>	United States Department of Transportation

**PREPARATION INFORMATION:**

This update supersedes all previously released documents.

**DISCLAIMER:**

The information and recommendations contained within this publication have been compiled from sources believed to be reliable and to represent the best information available to Chip Quik at the time of issue. No warranty, guarantee, or representation is made by Chip Quik nor does Chip Quik assume any responsibility in connection there within; nor can it be assumed that all acceptable safety measures or other safety measures may not be required under particular or exceptional conditions or circumstances. The data on this Safety Data Sheet relates only to this product and does not relate to use with any other material or in any process. All chemical products should be used only by, or under the direction of, technically qualified personnel who are aware of the hazards involved and necessity for reasonable care in handling. Hazard communication regulations require that employees must be trained on how to use a Safety Data Sheet as a source for hazard information.

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